Work Order ID 59411 Page 1 Friday, June 04, 2010 8:56:00 AM Item ID: D3832-3 Accept Setup Start Revision ID: Stop Item Name: Mesh (Lid) **Start Date:** 6/4/2010 Start Otv: 3.00 Cust Item ID: **Required Date: 6/10/2010** Rea'd Otv: 3.00 **Customer:** Reference: Start Run Date: 10-62-1 Process Plan: Approvals: Tooling: Date: Stop QC: Date: SPC (Y/N): Date: Sequence ID/ Operation Set Up/ Tool ID Tool # Plan Reject Accept Reject Insp. Work Center ID Description **Run Hours** Otv Number Code Qty Stamp Draw Nbr **Revision Nbr** D3832 Rev A 100 0.00 SHEAR Shear 0.00 Memo Shear 1- mesh to size as per dwg D3832 SAP 10-06-25 110 QC5- Inspect part completeness to step on W/O 0.00 5 10 al 25. 0.00 Memo Quality Control

120

Packaging

Packaging

Memo

Identify as per dwg & Stock Location: W

0.00

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mr 10-6-28

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DATE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector
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Work Order ID 59411

Friday, June 04, 2010 8:56:00 AM



Page 2

Item ID:

D3832-3

Accept

Setup Start



Revision ID:

Start Date:

Item Name: Mesh (Lid)

6/4/2010

Start Qty: 3.00

Required Date: 6/10/2010

Req'd Qty: 3.00

Operation

Description



Cust Item ID:

Customer:

Reference:

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Process Plan:

Date:_____

Tooling:

Date:

Run

Start

Stop



QC:

Date:_____ SPC (Y/N):

Date:

Stop



Sequence ID/ **Work Center ID**

QC21- Final Inspection - Work Order Release

Set Up/ **Run Hours** **Tool ID**

Tool # Plan Code

Accept Qty

Reject Reject Qty

Insp.

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Memo

0.00

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Number Stamp

Quality Control

mf 28

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W/O:			WORK ORDER CHANGES						
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Picklist Print

Friday, June 04, 2010 8:56:05 AM

Work Order ID: 59411

Parent Item:

D3832-3

Parent Item Name: Mesh (Lid)

Comments:

IPP Rev:A 08-12-01 new issue DD verified by:EC

Start Date: 6/4/2010

Required Date: 6/10/2010

10-06-25

Page 1

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304EX0.75-16F		Purchased	No			100	sf	808.7532	11.9367	37.69484	1		

Expanded Metal Flat SS

Locatio	<u>n</u>	Loc Oty	Loc Code
MAT		808.7532	
	114399	39.542	
	114594	55.4855	
	114744	213.7257	
	114809	500	

M114853

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SHOP COPY RETURN TO ENGINEERING **UNCONTROLLED COPY** SUBJECT TO AMENDMENT WITHOUT NOTICE WORK ORDER NO. 59411 BS 10-6-04 **D3832-5 MESH (LID) D3832-3 MESH (LID)** D3832-1 MESH (BASE) NEW ISSUE Α 08.09.30 REV. DESCRIPTION DATE NOTES:
1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F REF. DART SPEC. M304EX0.75-16F
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
7) WEIGHT: D3832-1 = 13.41 lbs; D3832-3 = 6.25 lbs; D3832-5 = 3.08 lbs (ALL APPROX.) DESIGN DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWN DRAWING NO. CHECKED REV. A D3832 MFG, APPR. SHEET 1 OF 3 APPROVED TITLE SCALE **MESH** DE APPR. NTS COPYRIGHT © 2008 BY DART AEROSPACE LTD DATE 08.09.30

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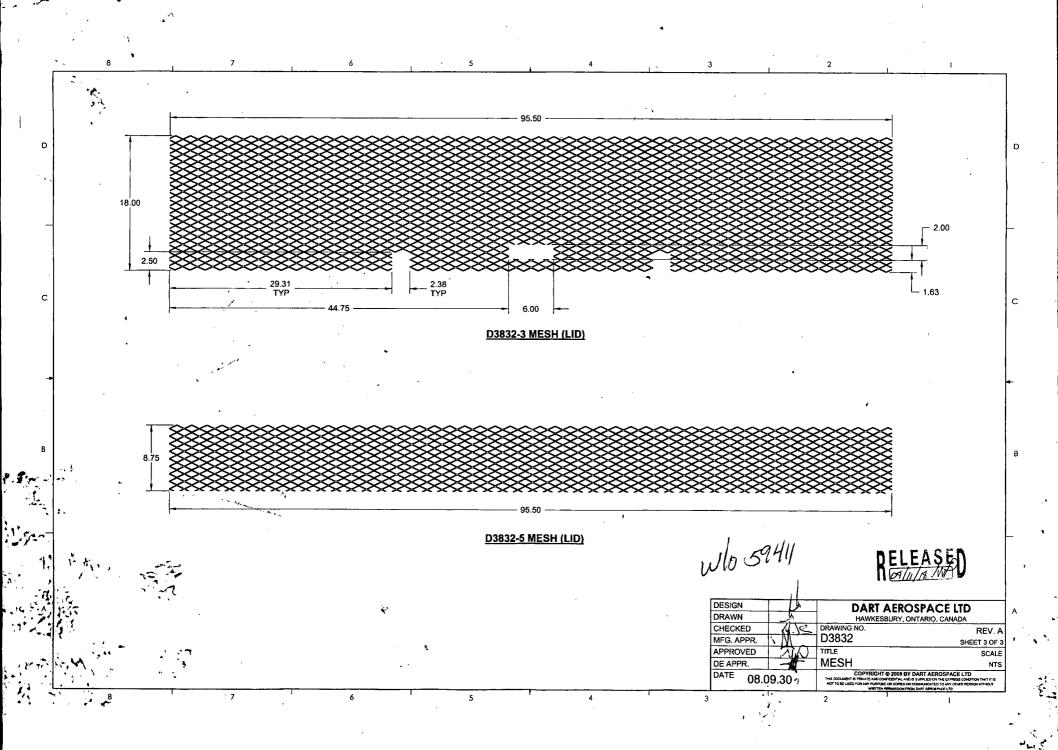
8 38.38 wlo 59411 **D3832-1 MESH (BASE)** DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA
DRAWING NO.
D3832 DESIGN DRAWN CHECKED REV. A MFG. APPR. SHEET 2 OF 3 APPROVED TITLE SCALE MESH (LID)

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